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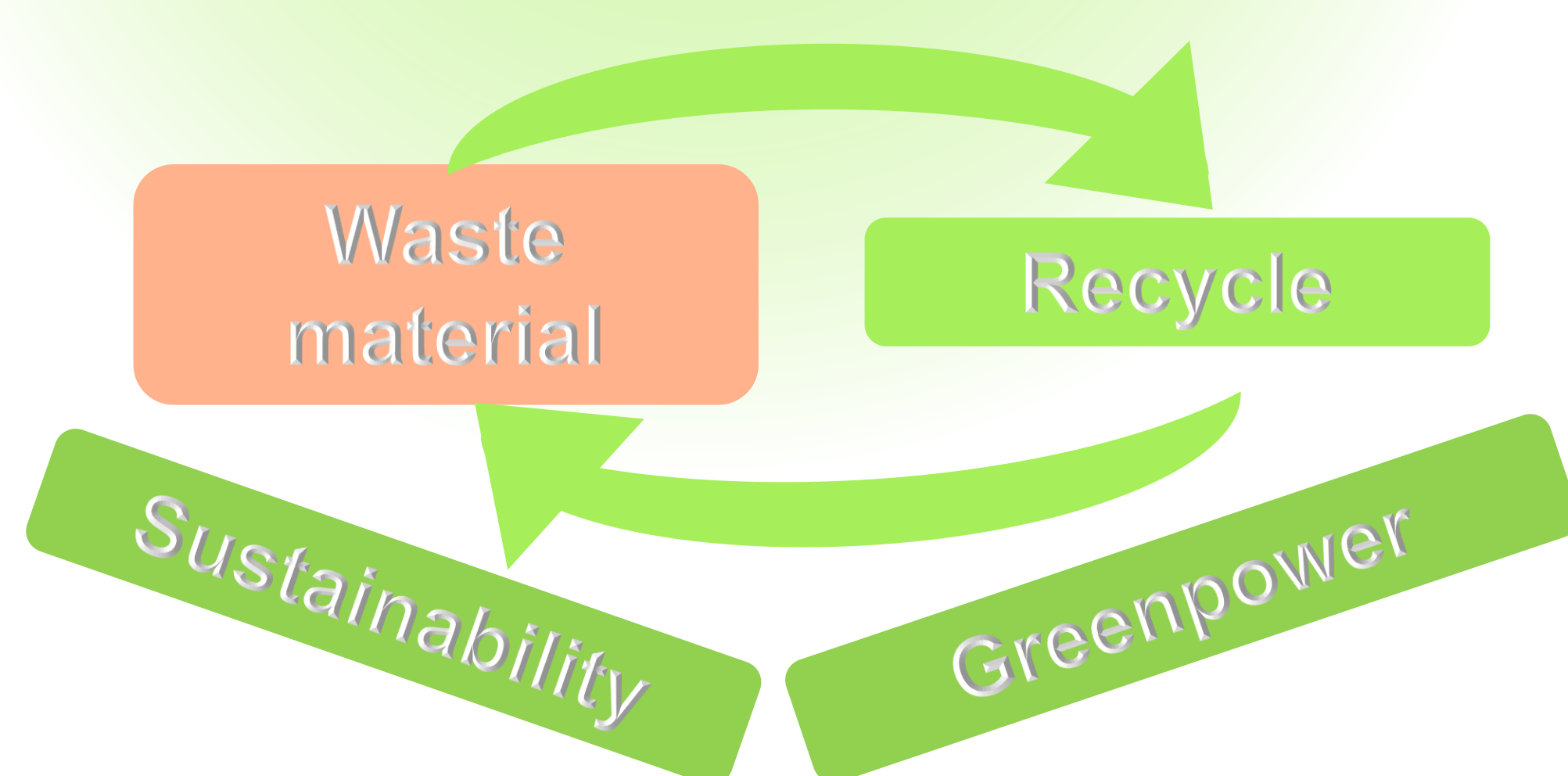
Introduction

Zero-valent iron nanoparticles (nZVI) have already proven their efficacy in the reductive degradation of a wide range of environmental contaminants.

However, their large-scale application in remediation applications is hindered by the high costs and the environmentally and legislative issues associated with the conventional nZVI synthesis method as it places a massive burden on the environment by utilizing toxic chemicals for the production process and leaving hazardous waste materials behind. On these grounds, green synthetic approaches have emerged, offering eco-friendly, sustainable, nature-derived alternative production methods, thus attenuating the ecological footprint of the nanomaterial industry.

Objectives

In this connection, the aim of our present work was to further develop green syntheses from an innovative, economic and environmental point of view, primarily by involving plants that are widely available and easily accessible, and through their use the synthesis can be carried out on an industrial scale. We investigated the possibility of recycling of green plant waste materials, namely whether these waste materials can be used multiple times for particle synthesis.

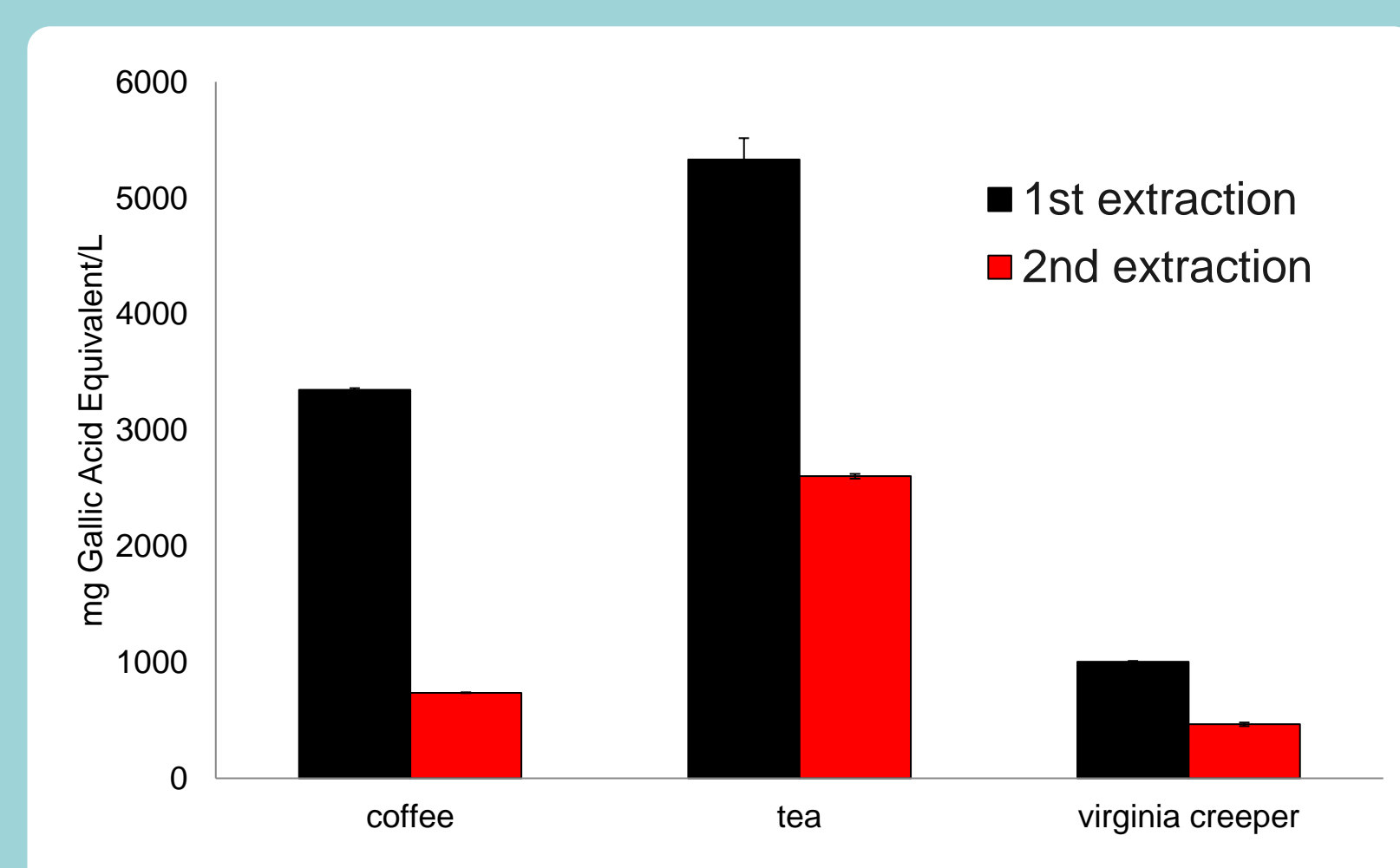


Characterization of extracts

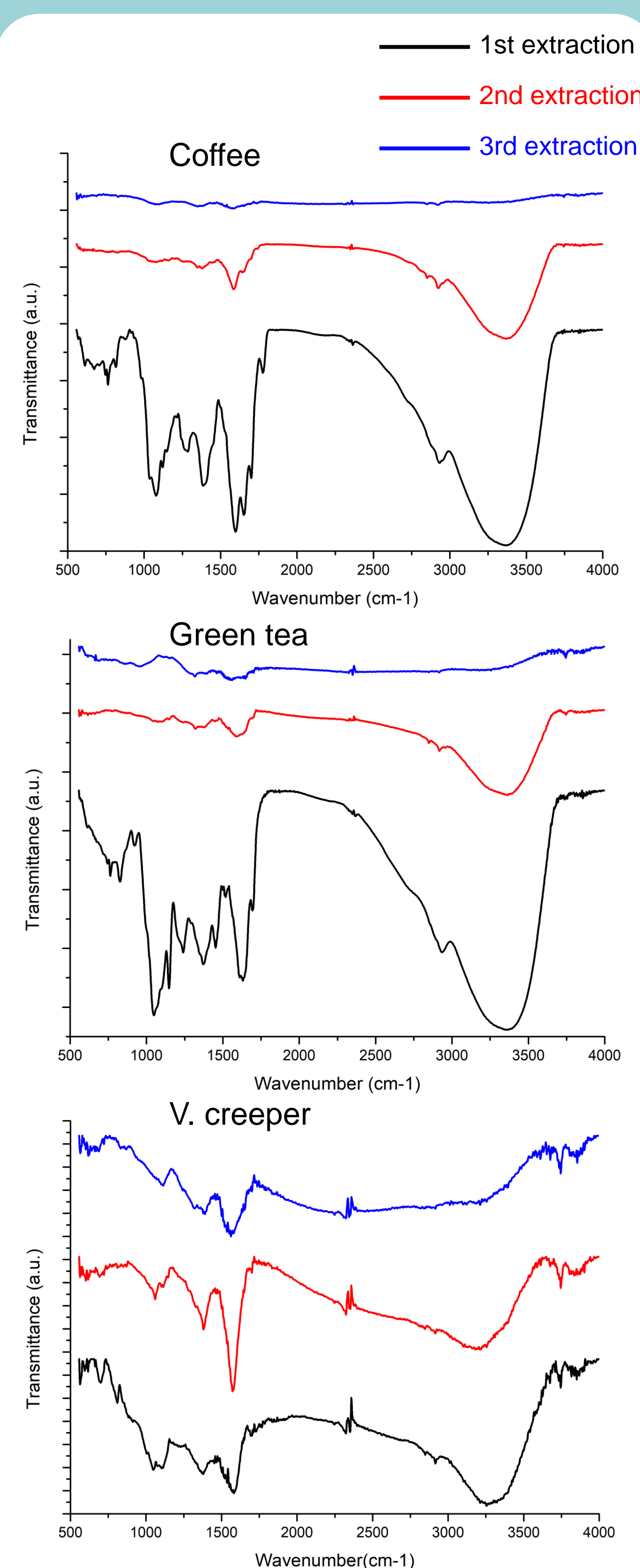
HPLC – Sugar content

Sample	Maltose	Glucose	Xylose	Mannitol
Green tea	385.9	567.3	447.6	620
Coffee	0	0	0	213.6
V. creeper	0	1598.1	3570.5	0

Phenolic content

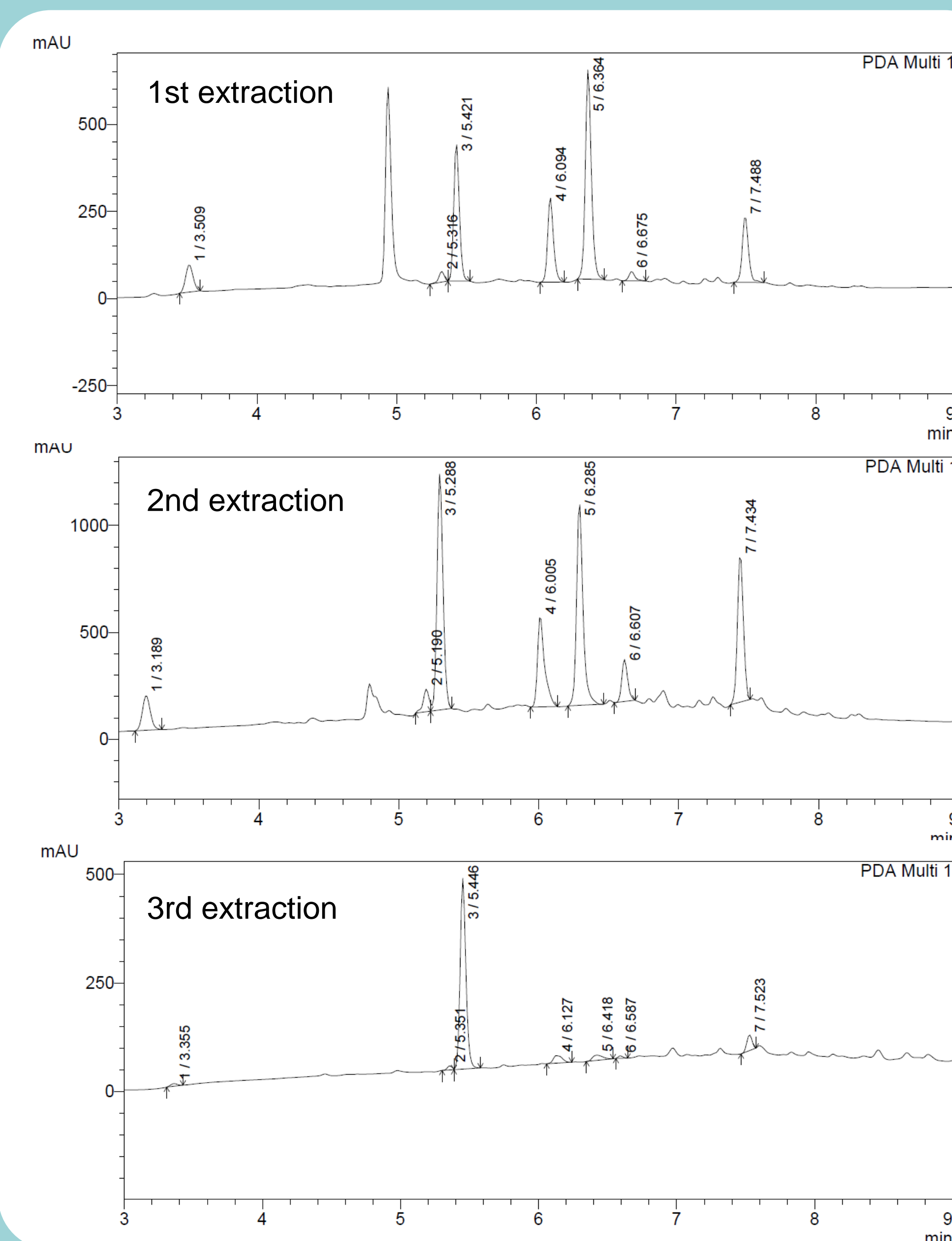


Infrared spectroscopy



GC MS – Green tea

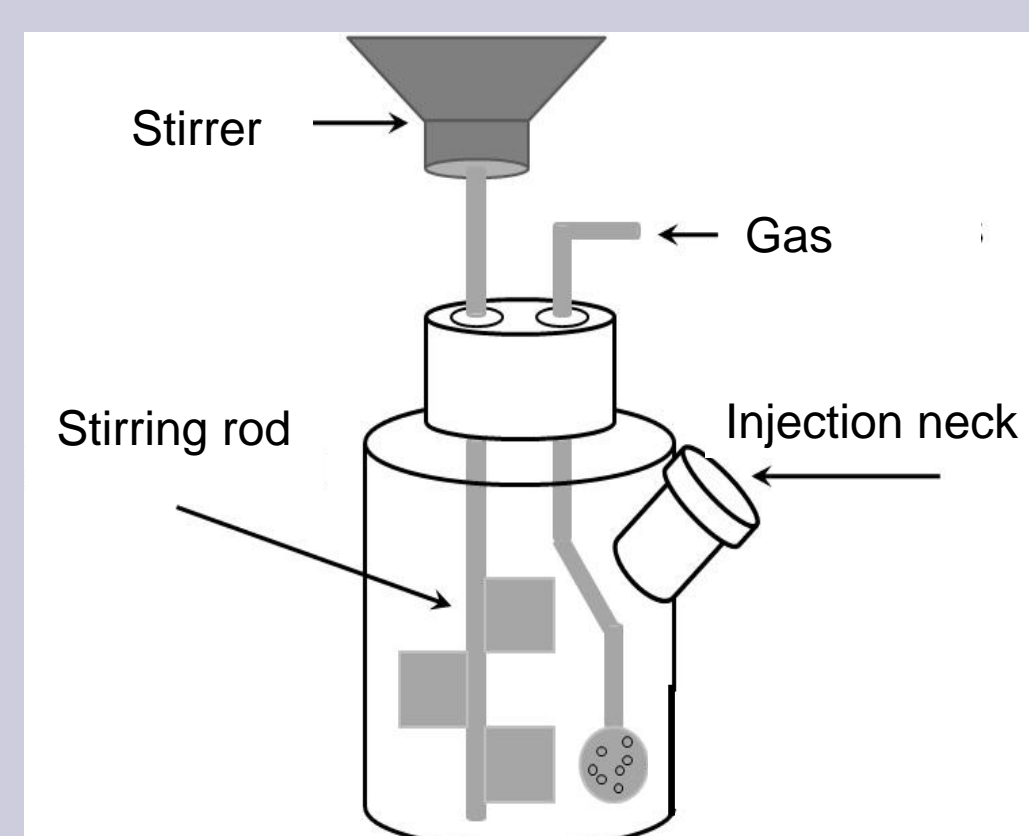
Peak #	Component	Concentration (µg/mL)		
		1st	2nd	3rd
1	(-)-gallocatechin	221.9	44.3	4.8
2	(+)-catechin	44.9	16.9	1.3
3	coffein	773.1	228.8	88.9
4	(-)-epicatechin	413.5	86.3	5.6
5	(-)-gallocatechin-3-gallate	1400.3	234.2	9.2
6	(-)-epigallocatechin-3-gallate	106.4	43.6	6.0
7	(-)-catechin-3-gallate	352.8	120.4	7.3
8	(-)-epicatechin-3-gallate	-	-	-



nZVI synthesis

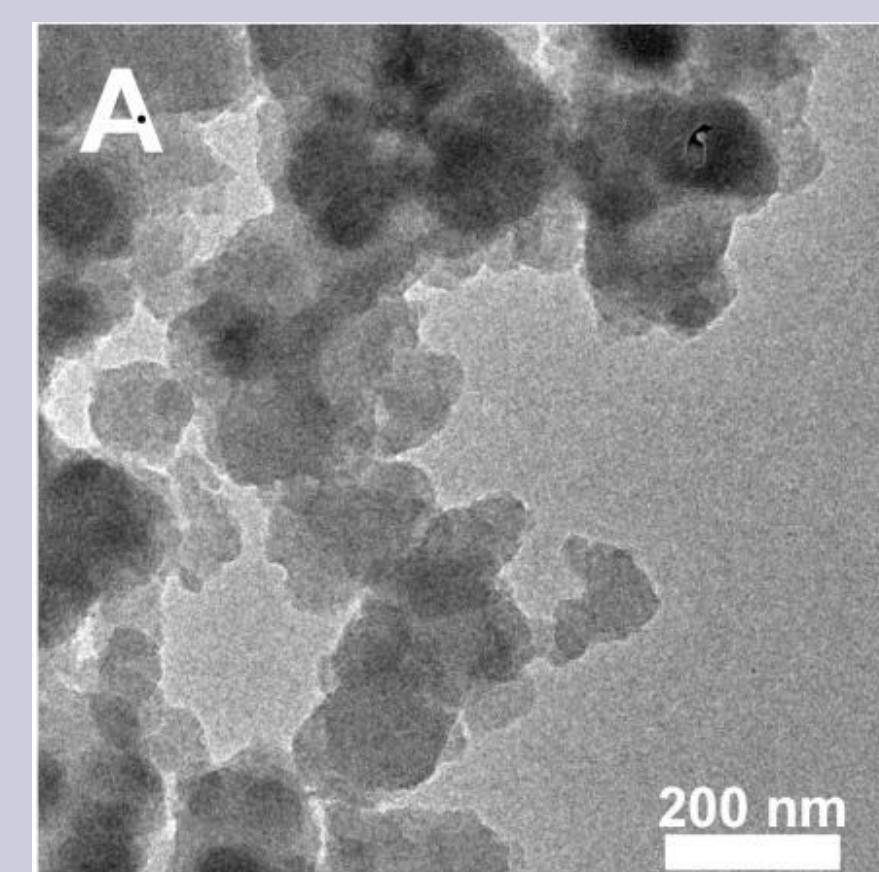
The green material extracts were analyzed with analytical methods to determine main components involved in nanoparticle synthesis. The formed nZVIs were subjected to detailed material science characterization (e.g., transmission electron microscopy, surface area and reactivity test).

Sample	Precursor	Reducing agent
A	FeCl ₂	Green tea
B	FeCl ₂	Coffee
C	FeCl ₂	Virginia creeper leaf

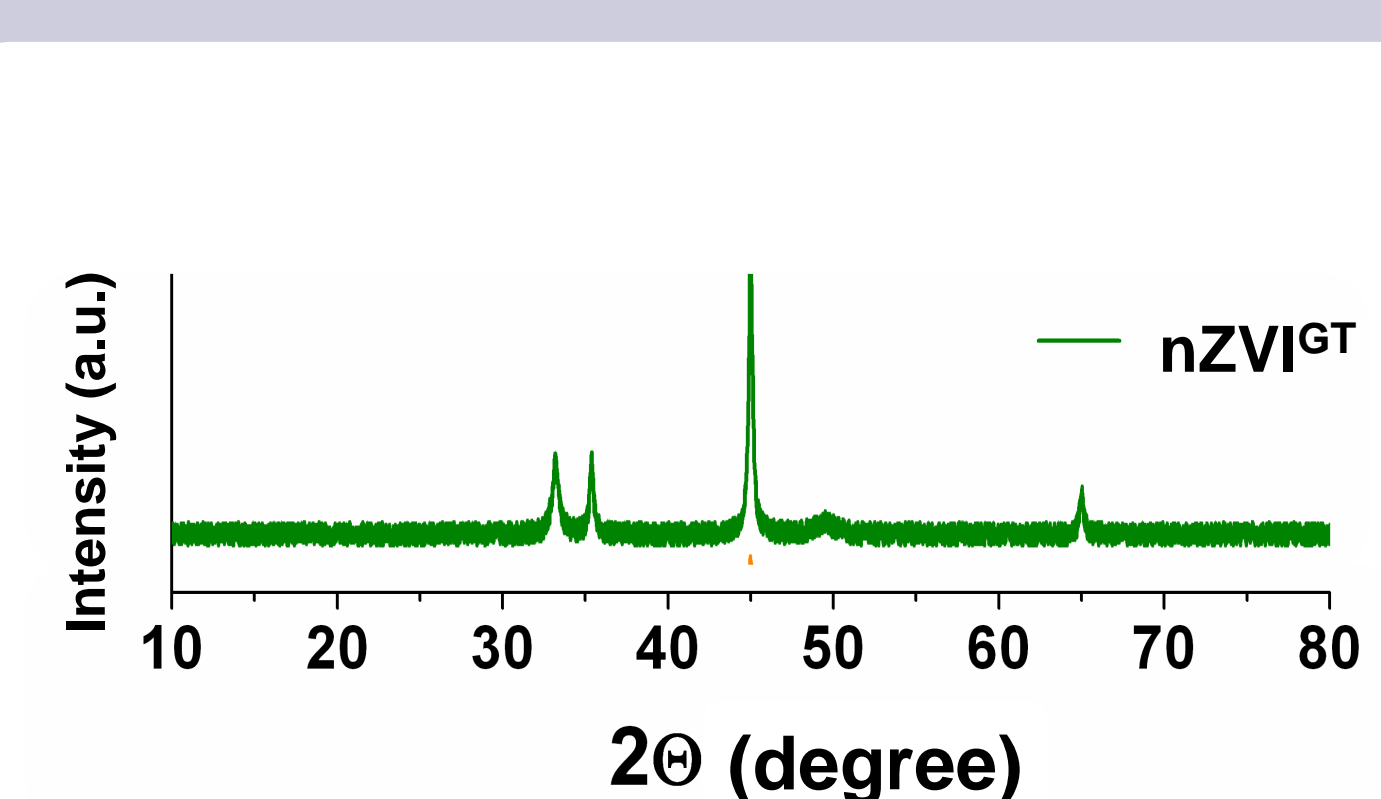


Characterization of nanoparticles

Transmission electron microscopy (TEM)



X-ray Powder Diffraction (XRD)



Results

We successfully carried out the synthesis of iron nanoparticles using multiple times the coffee and green tea extracts during the procedure. Based on our comprehensive screening, we delineated major differences in the characteristics of the obtained materials. Moreover, we analyzed the changes in main components involved in nanoparticle synthesis (e.g., proteins, sugars, polyphenols).

Conclusions

We showed that the various green waste materials could be recycled multiple times for generation of iron nanoparticles. However, we proved that the importance of properly selected green waste materials and synthesis methods must be emphasized as they profoundly influence properties of materials and therefore their chemical and biological activity.